



WELLSAWS work harder and last longer because they are built better.



2829 N. Burdick St. Kalamazoo MI 49004 Phone: 269-345-1132 Fax: 269-345-0095 www.wellsaw.com



Model 1118SA Semi-Automatic Bandsaw

Manufactured in the United States of America

The Wellsaw Model 1118SA gives you the strength and precision of our popular manual saw with the convenience of a semi-automatic. The factory programed PLC controls the saw head and bed vise for improved safety and increased productivity.

Specifications:

Standard Features Include:

CTrue PLC Semi-Automatic Operation **CVariable Hydraulic Feed Rate** with Positive Dowfeed Control Combination Spring loaded Carbide Guides with Rollers C Perimeter Ring Gear Blade Drive CBaldor© Motor **CInfinitely Variable Blade Speeds** CRite-Tension© Band Tensioning Device **(Precision Ground Bed CWet Cutting System CPowered Blade Brush C110 Volts at Controls CMagnetic Starter with Overload** and Undervoltage Protection CQuick Acting Vise / Air Powered CAdjustable Stock Stop CAuto Shut-Off at End of Cut **COSHA Blade Guarding** CTiger-Tooth Bi-Metal Blade CCoolant for Initial Start-Up

Options Available: Chip Conveyor CBlade Break/Stall Switch CFused Disconnect CWorking Light w/ transformer C5' and 10' Non-Powered Conveyors

Specification subject to change without notice.

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Capacity Round Flat Rectangular 45E Angle	13" 18" 13" x 18" 11-1/2" x 9 -1/2"		
Blade Size	1" x .035 x 12'6"		
Blade Speeds	70-375 SFPM Infinitely Variable		
Blade Guides	Carbide Guides with Rollers		
Blade Tension	Manual Rite-Tension©		
Electrical Options	2 HP Single Phase ODP 115-208-230/60/1 3 HP / 3 Phase TEFC 208-230-460/60/3		
Coolant System Tank Capacity Submersible Pump	8 gallons 115Volt/ .6 Amp/ 170 GPH		
Vise Control	Manual Screw		
Swivel Vise	То 45Е		
System Logic	PLC / Non-Volatile Memory		
Air Requirement	5CFM @ 90PSI		
Bed Height	35"		
Floor Area	40"W x 84"L		
Shipping Weights 1200 Lbs.			